# Facade System



### Ventilated facade EL-CLB-RH Elemental-Concrete Light Bracket-Rivet HPL

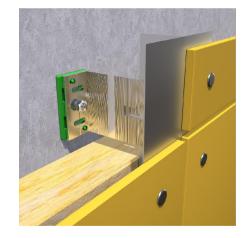
**HPL**, Kraft paper layers with phenolic resins provide extremely effective weather protection

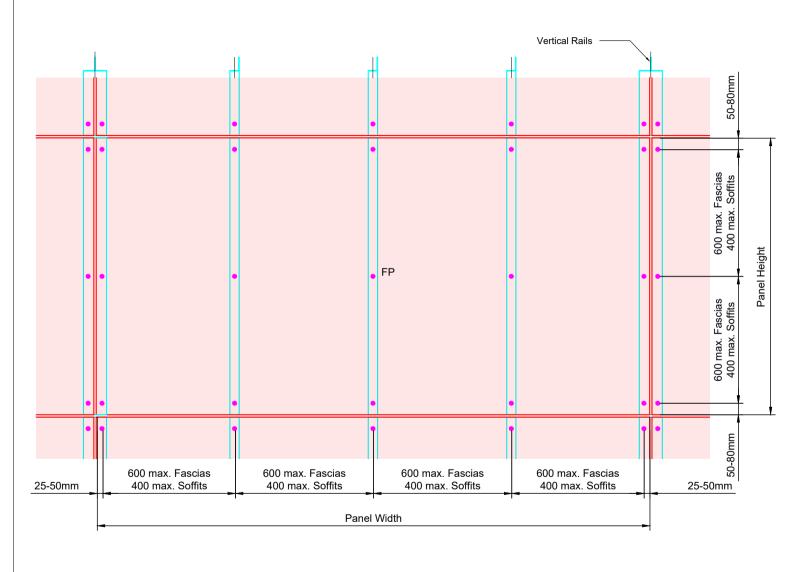
Face Fix onto 1-layer - Metal substructure

#### Contents:

EL-CLB-RH03SPIDI LIGHT BRACKETS AVAILABLEEL-CLB-RH04BASE DETAILEL-CLB-RH05HORIZONTAL PANEL OPEN JOINT DETAILEL-CLB-RH06HORIZONTAL PANEL CLOSED JOINT DETAILSEL-CLB-RH07GENERIC PARAPET DETAILEL-CLB-RH08INTERMEDIATE SUPPORT DETAILEL-CLB-RH09VERTICAL PANEL JOINT DETAILEL-CLB-RH10BUILDING STRUCTURAL MOVEMENT JOINTEL-CLB-RH11EXTERNAL CORNER DETAILEL-CLB-RH12INTERNAL CORNER DETAILEL-CLB-RH13WINDOW CILL DETAILEL-CLB-RH14WINDOW HEAD DETAILEL-CLB-RH15WINDOW JAMB REVEAL DETAIL	EL-CLB-RH02BREL-CLB-RH03SPEL-CLB-RH04BAEL-CLB-RH05HCEL-CLB-RH06HCEL-CLB-RH07GEEL-CLB-RH07GEEL-CLB-RH08INTEL-CLB-RH09VE	ORIZONTAL PANEL OPEN JOINT DETAIL ORIZONTAL PANEL CLOSED JOINT DETAILS ENERIC PARAPET DETAIL TERMEDIATE SUPPORT DETAIL
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#### Image for illustration purposes





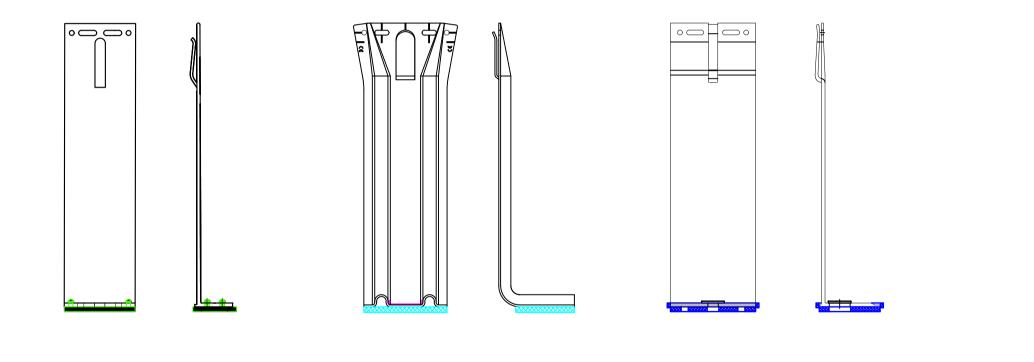
#### **Face Fixing Guidelines**

- Panels should be drilled with one fixed point nearest to the centre of the panel (FP - 4.9mm) and all others as sliding points (SP-9.5mm).
- Holes in the subframe should all be drilled 4.9mm using a centralising tool.
- Rivets specification:
- •• 8mm HPL- Large flange Al or S/S Ø16mm Head 4.8x18mm (grip range 6.0:12.5mm)
- •• **10mm HPL** Large flange Al or S/S Ø16mm Head 4.8x23mm (grip range 11.0:19.5mm)
- Rivets should always be installed using a Centralising Tool and a Special Nose Piece G3 Thread M10 x 1 16mm head allowing a 0.3mm clearance for stress free mounting of the Rivets.
- Centres of fixings shown are the absolute maximum. Project wind loads should be checked against load tables in the Petrarch Technical Guide.

Riven surface also requires the use of Black Rubber Gasket Washer 4.3x1x14 on the rivet.

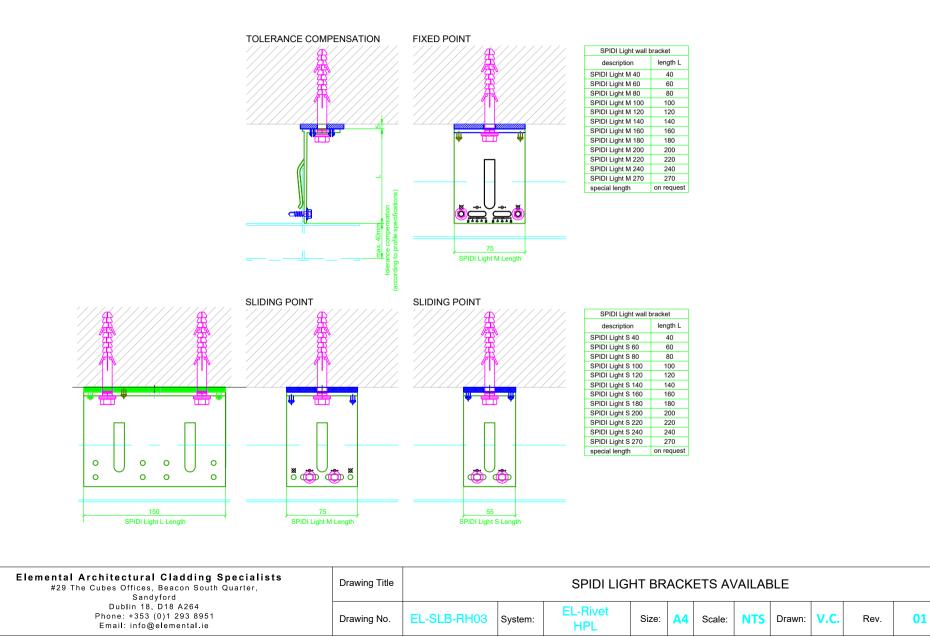
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elemental Architectural Cladding Specialists		Drawing No.	EL-SLB-RH01 System:	EL-Rivet HPL	Size:	A4	Scale:	NTS	Drawn:	v.c.	Rev.	01
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## BRACKET TYPES AVAILABLE FROM ELEMENTAL



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elemental Architectural Cladding Specialists		Drawing No.	EL-SLB-RH02	System:	EL-Rivet HPL	Size:	A4	Scale:	NTS	Drawn:	V.C.	Rev.	01
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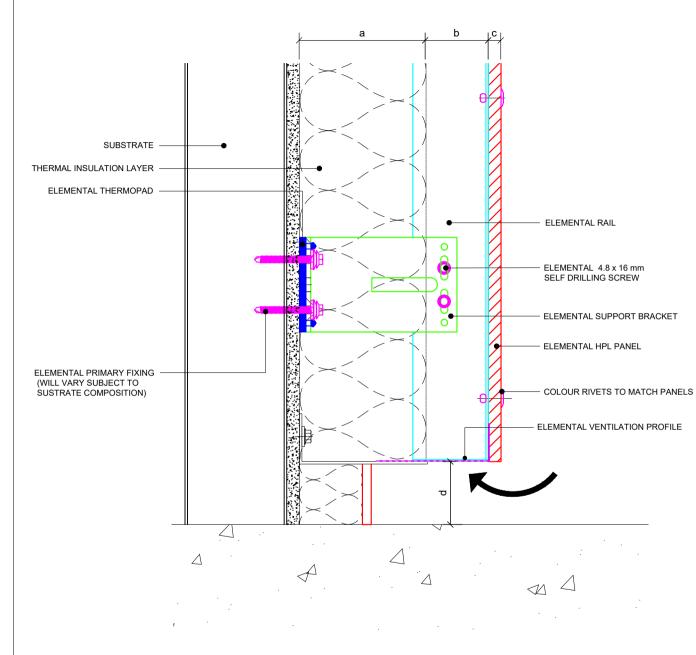
### SPIDI LIGHT BRACKETS AVAILABLE FROM ELEMENTAL



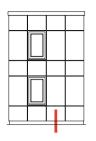
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Architectural Cladding Specialists

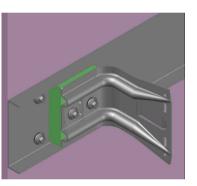


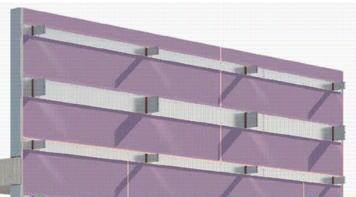
	Dimensions
а	Insulation thickness (varies)
b	Free vertical ventilation gap
С	Panel nominal thickness
d	Base distance - Minimum 50mm
a+b	Clad Zone



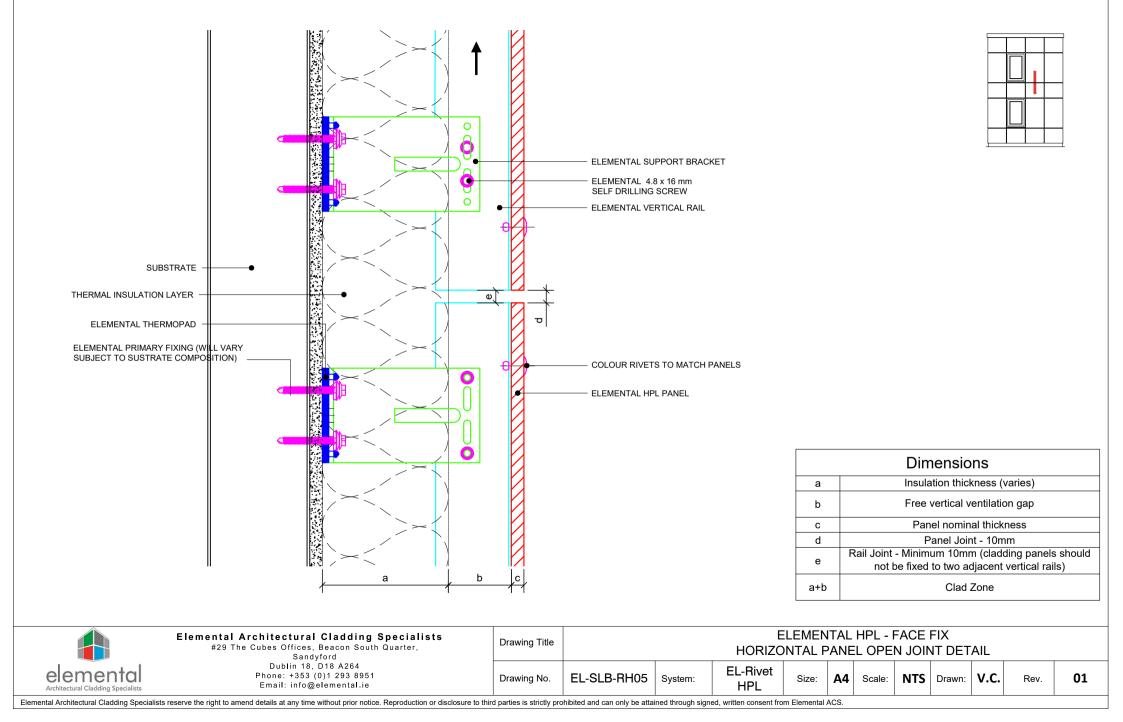
Note:

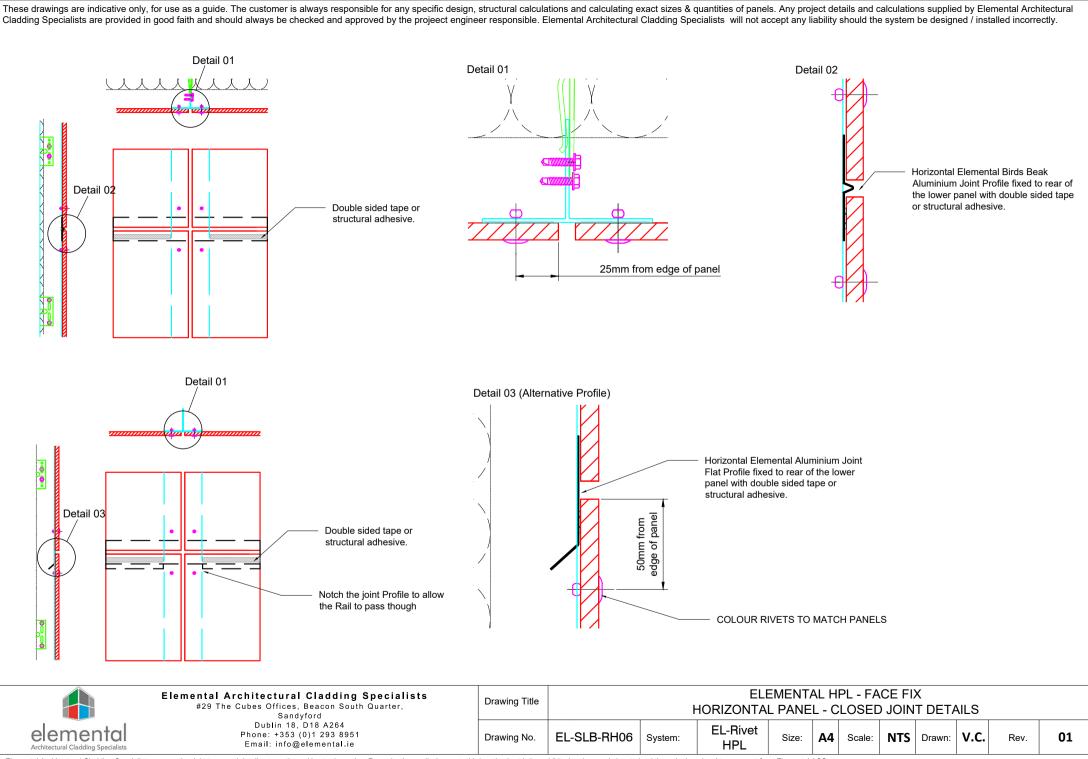
"In the event that the subframe brackets do not line up with the vertical steel studs a horizontal galvanised stud maybe required"

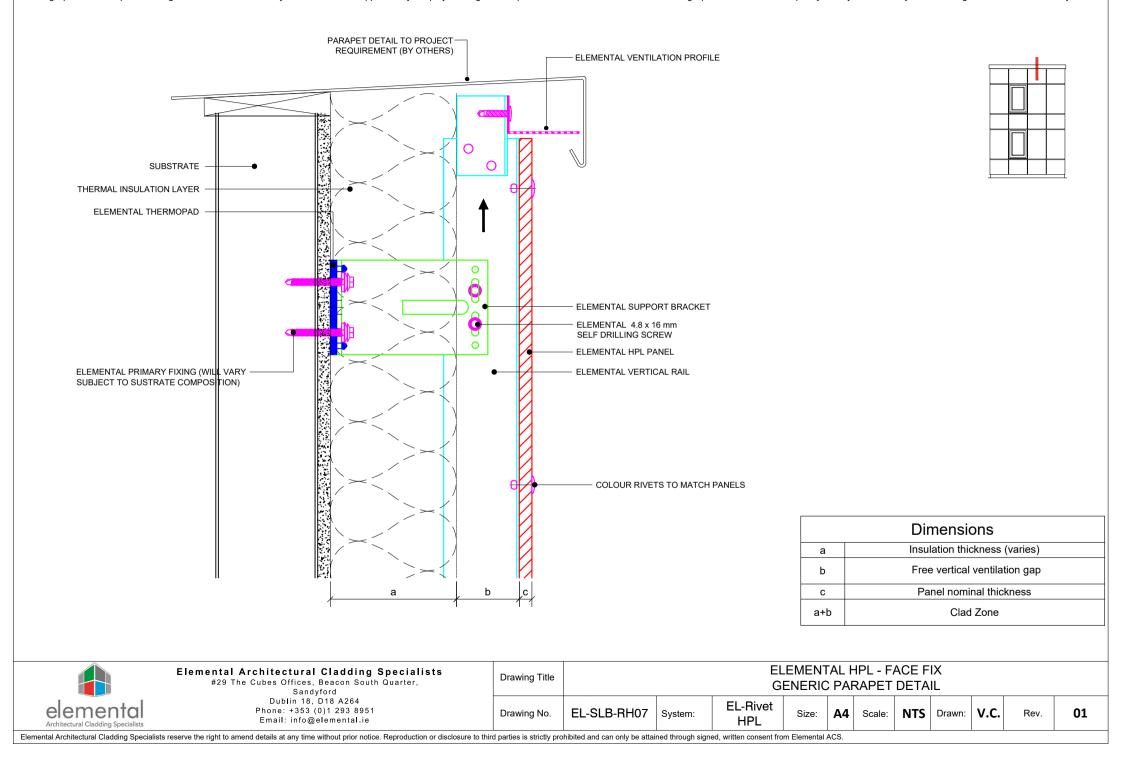


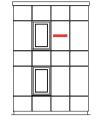


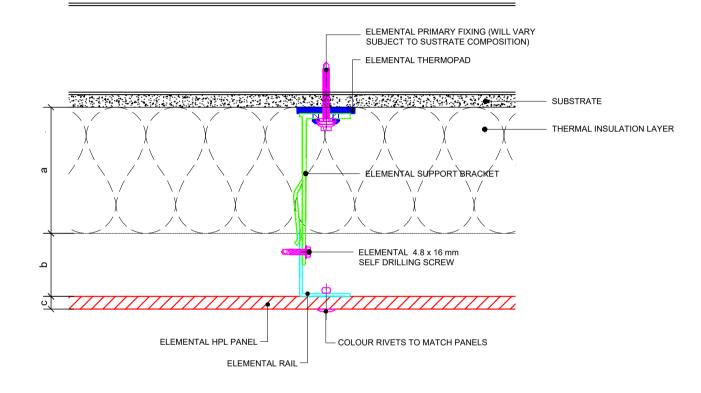
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elemental Architectural Cladding Specialists	lemental Dublin 18, D18 A264 Phone: +353 (0)1 293 8951 Email: info@lemental.in	Drawing No.	EL-SLB-RH04	System:	EL-Rivet HPL	Size:	A4	Scale:	NTS	Drawn:	V.C.	Rev.	01
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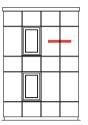


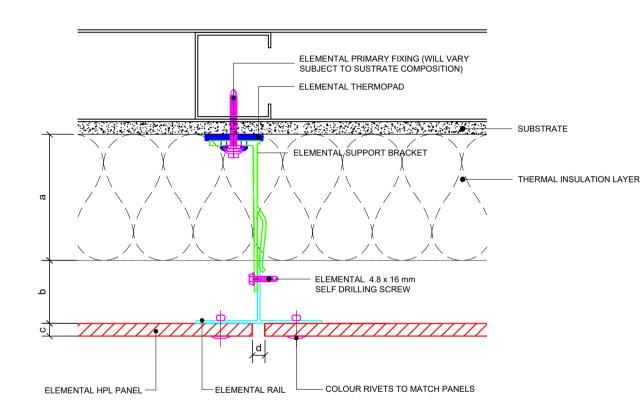


	Dimensions
а	Insulation thickness (varies)
b	Free vertical ventilation gap
С	Panel nominal thickness
a+b	Clad Zone

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elemental Architectural Cladding Specialists	Dublin 18, D18 A264 Phone: +353 (0)1 293 8951 Email: info@elemental.ie	Drawing No.	EL-SLB-RH08	System:	EL-Rivet HPL	Size:	A4	Scale:	NTS	Drawn:	V.C.	Rev.	01
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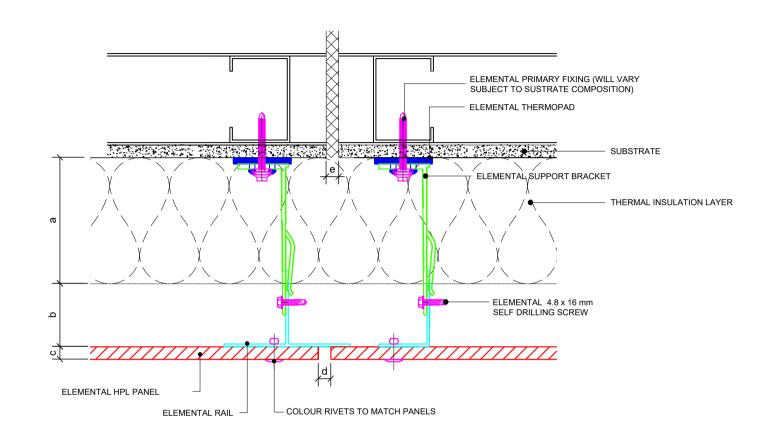
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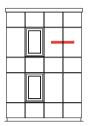




	Dimensions
а	Insulation thickness (varies)
b	Free vertical ventilation gap
С	Panel nominal thickness
d	Panel Joint - 10mm
a+b	Clad Zone

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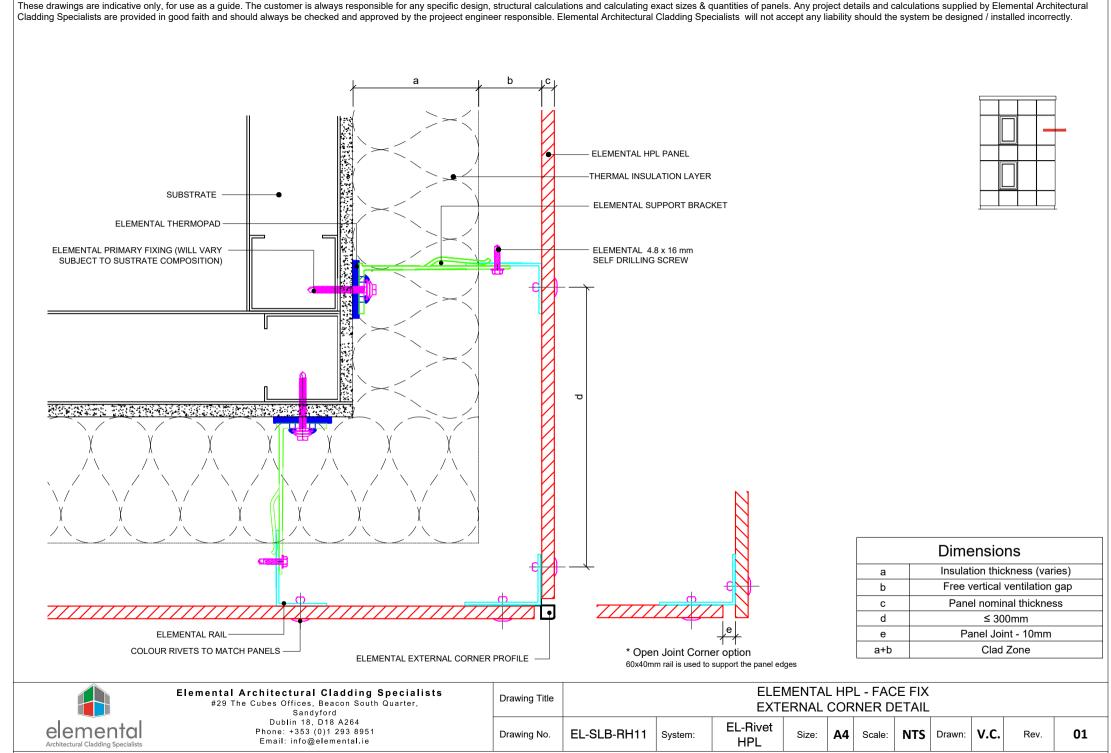


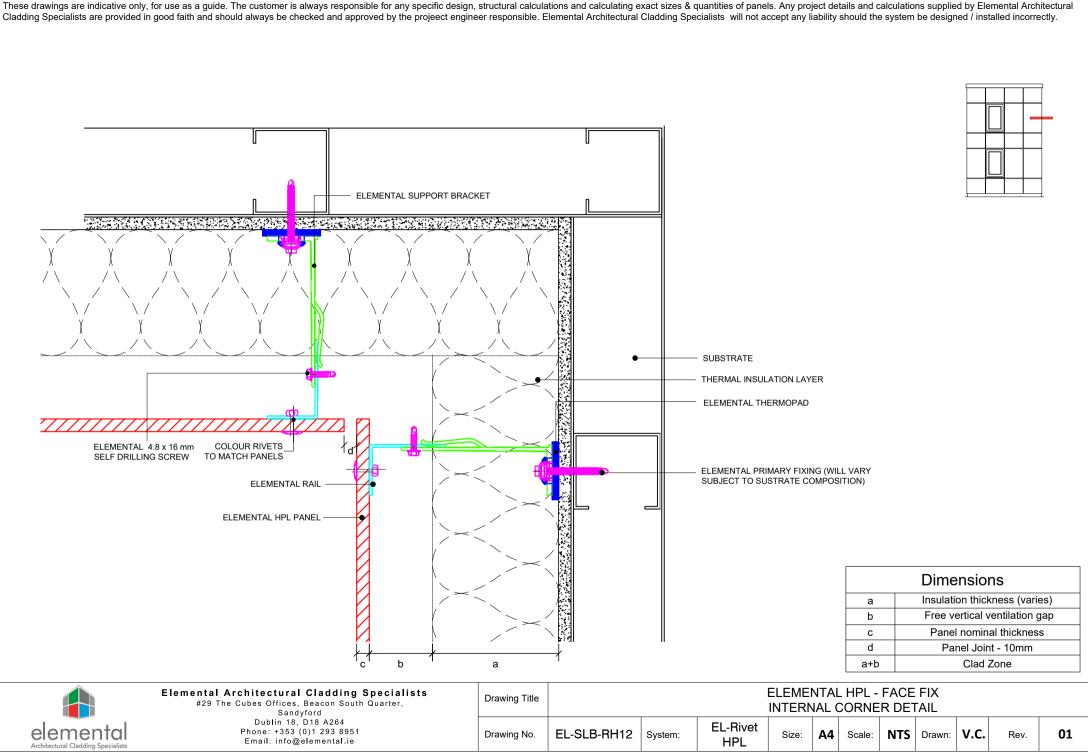


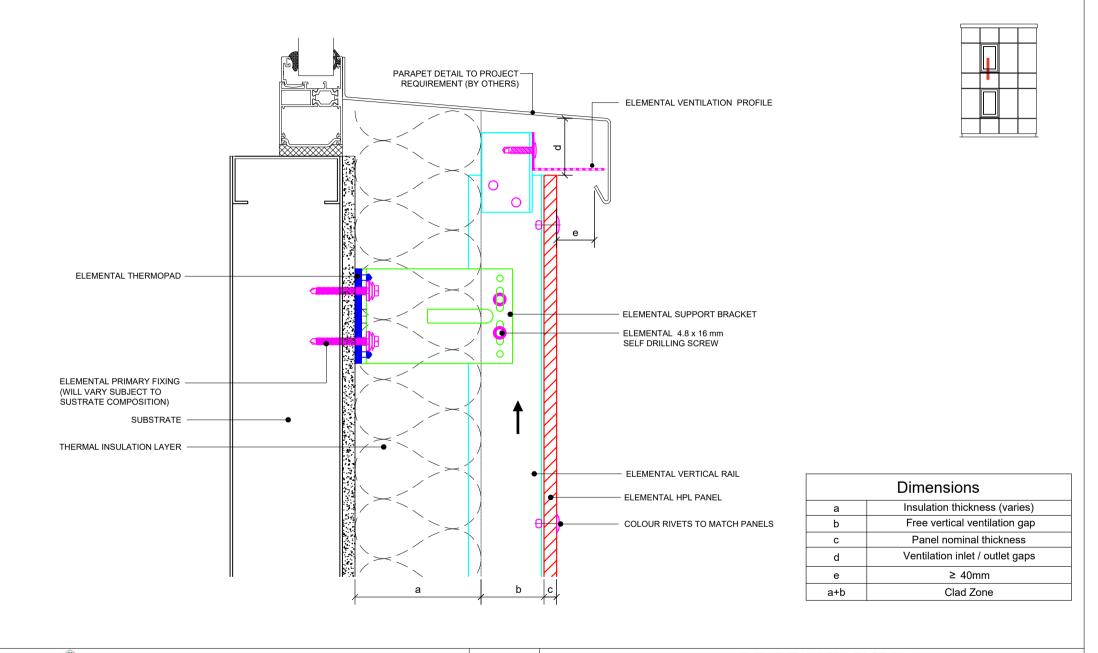
		Dimensions								
	а	Insulation thickness (varies)								
	b	Free vertical ventilation gap								
	С	Panel nominal thickness								
	d	Panel Joint - 10mm / to match building movement joint								
	е	Building Structural Movement Joint								
	a+b	Clad Zone								
ELEN	ELEMENTAL HPL - FACE FIX									

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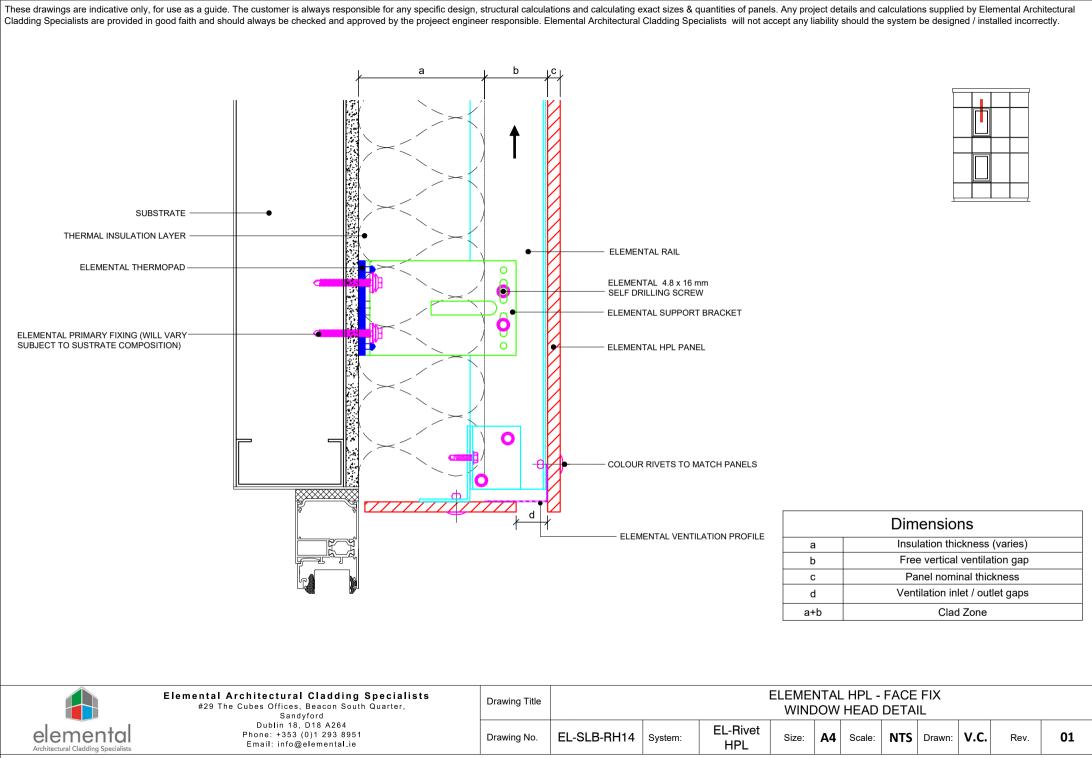
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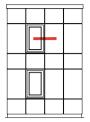


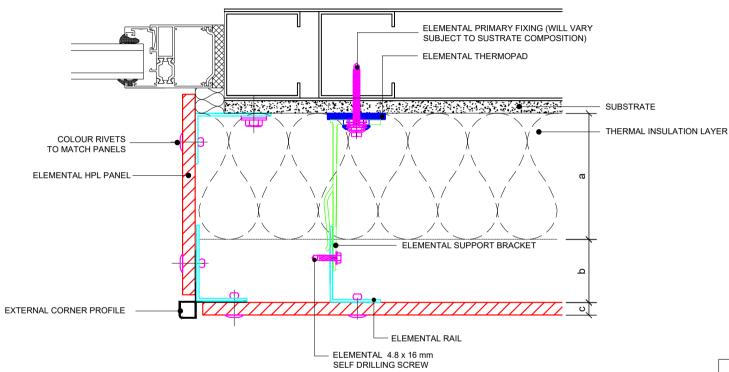




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Dimensions									
а	Insulation thickness (varies)								
b	Free vertical ventilation gap								
С	Panel nominal thickness								
a+b	Clad Zone								

	Elemental Architectural Cladding Specialists #29 The Cubes Offices, Beacon South Quarter, Sandyford Dublin 18, D18 A264 Phone: +353 (0)1 293 8951 Email: info@elemental.ie	Drawing Title				LEMENTAL HPL - FACE FIX NDOW JAMB REVEAL DETAIL							
elemental Architectural Cladding Specialists		Drawing No.	EL-SLB-RH15	System:	EL-Rivet HPL	Size:	A4	Scale:	NTS	Drawn:	V.C.	Rev.	01